



W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

# Work Order ID 71879

Wednesday, July 13, 2011 11:08:28 AM



Page 2

Item ID: D2808

Accept



Setup Start



Revision ID:

Item Name: Bushing

Stop



Start Date: 7/14/2011 Start Qty: 24.00



Cust Item ID:

Required Date: 7/28/2011 Req'd Qty: 24.00



Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID

Tool #

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

130

Chemical Conversion Coat per QS1005 4.1

0.00



HandFinish

Memo

0.00

Hand Finishing

25 x 2 M-1408/01

140

QC3- Inspect Part Finish

0.00



QC

Memo

0.00

Quality Control

11/8/98 250

150

Identify as per dwg & Stock Location: *GA*

0.00



Packaging

Memo

0.00

Packaging

11/8/98 250

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Page 3

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Accept

Setup Start

Revision ID:

Stop

Item Name: Bushing

Start Date: 7/14/2011 Start Qty: 24.00

Cust Item ID:

Required Date: 7/28/2011 Req'd Qty: 24.00

Customer:

Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Run Start

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop

Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run Hours

Tool ID

Tool #

Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

160

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

CK 7/11/08/09

7/11-08-9  
(25)

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# Picklist Print

Wednesday, July 13, 2011 11:08:25 AM

Page 1

Work Order ID: 71879



Parent Item: D2808



Parent Item Name: Bushing

Start Date: 7/14/2011

Required Date: 7/28/2011

Start Qty: 24.00

Required Qty: 24.00

Comments: IPP Rev:D 02.03.07 Now turned in house NG  
IPP Rev:E 07-12-18 RevB as per dwg ECN1048 DD verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M6061T6R0.625 		Purchased		No		100	f	57.4900	0.053	1.338947		7/11/18/19	
6061-T6 Round Bar .625"													

Location

Loc Qty

Loc Code

MAT012

57.49

117284

47.4

117481

10.09

13.24

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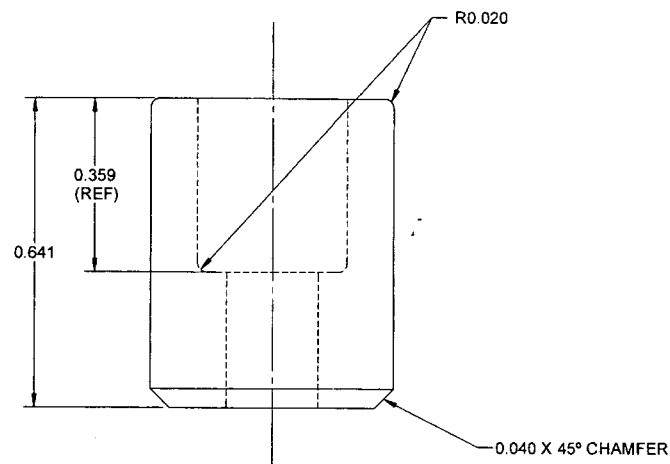
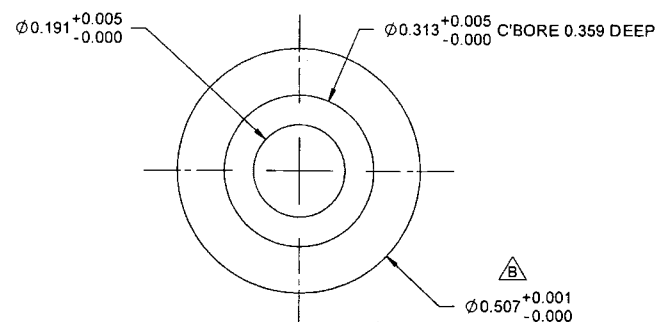
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# **D2808 SPACER**

## **NOTES:**

- 1) MATERIAL: 6061-T6 (OR 6061-T651/T6510/T6511/T62) ROUND BAR  
PER AMS-QQ-A-225/8 (OR AMS 4117/4128/4115/4116) OR  
PER AMS-QQ-A-200/8 (OR AMS 4160)  
(REF. DART SPEC. M6061T6R)
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.010 TO 0.020 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 0.01 lbs

B	REMOVE POWDER COAT; Ø0.507 WAS Ø0.500	DC	07.10.12
A	NEW ISSUE	DS	00.11.07
REV.	DESCRIPTION	BY	DATE
DESIGN			
DRAWN			
CHECKED			
MFG. APPR.			
APPROVED			
DE APPR.			
DATE	07.10.12		

<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWING NO. <b>D2808</b>	REV. B
TITLE <b>SPACER</b>	SHEET 1 OF 1
SCALE 4:1	

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# 71879

RELEASED  
07-12-14

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